
Multibond MS 35

Revision: 26/06/2015

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Technical data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 10 min
Curing speed * (20°C / 65% R.H.)	2 mm/24h → 3 mm/24h
Hardness	40 ± 5 Shore A
Density	1,60 g/ml
Elastic recovery (ISO 7389)	> 75 %
Maximum allowed distortion	± 20 %
Temperature resistance	-40 °C → 90 °C
Max. tension (DIN 53504)	1,50 N/mm ²
Elasticity modulus 100% (DIN 53504)	0,80 N/mm ²
Elongation at break (DIN 53504)	400 %
Application temperature	5 °C → 35 °C

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

Product description

Multibond MS 35 is a high quality, neutral, elastic, one component adhesive sealant based on SMX Polymer.

Properties

- Good extrudability
- Stays elastic after curing and very sustainable
- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Can be painted with water based systems
- No odour.
- Does not contain solvents, isocyanates, acids, halogens and toxic components, completely neutral.
- Good colour stability, weather and UV resistance

Applications

- Sealing and bonding in the building and construction industry.
- Strong elastic bonding in vibrating constructions.
- Sealing and bonding in the building and construction industry.

Packaging

Colour: white, grey

Packaging: 290 ml cartridge

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Chemical resistance

Good resistance to water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis and (salt) water. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Substrates

Substrates: all usual building substrates, treated wood, PVC, plastics

Nature: clean, dry, free of dust and grease.

Surface preparation: Porous surfaces in water loaded applications should be primed with Primer 150. All smooth surfaces can be treated with Surface Activator. The surfaces should be degreased before bonding them together.

We recommend a preliminary adhesion test on every surface. Multibond MS 35 has an excellent adhesion on most common substrates: all usual building substrates, treated wood, PVC, plastics. Multibond MS 35 has been tested on the following metal surfaces: steel, AlMgSi1, brass, electrolytic galvanised steel, AlCuMg1, flame galvanised steel, AlMg3 and steel ST1403. Multibond MS 35 also has a good adhesion on plastics: polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding. For optimum adhesion the use of Surface Activator is recommended. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Multibond MS 35 is not recommended in these applications. There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary compatibility test.

Joint dimensions

Min. width for bonding: 2 mm

Min. width for joints: 5 mm

Max. width for bonding: 10 mm

Max. width for joints: 30 mm

Min. depth for joints: 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

Application method

Application method: With manual- or pneumatic caulking gun.

Cleaning: With Fix ALL Cleaner immediately after use.

Finishing: With a soapy solution or Soudal Finishing Solution before skinning.

Repair: With the same material

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label for more information.

Remarks

- Multibond MS 35 may be overpainted with water based paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- There is a risk for staining on porous surfaces such as natural stone.
- Multibond MS 35 can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Multibond MS 35 can not be used as a glazing sealant.
- A total absence of UV can cause a color change of the sealant.

Environmental clauses

Lead regulation:

Multibond MS 35 conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

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Liability

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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